



Polished Stainless Steel

Unpolished Stainless Steel

Steel

FORD

Short Flareside.....\$25.00 ea

120363	28-31 MODEL A
120338	51-52 SHORT
120341	53-60 SHORT*
*2 strips w/ bed-to-frame mounting holes	
102606	53-60 SHORT*
* no bed-to-frame mounting holes	
120349	61-64 SHORT
120353	65-72 SHORT
120346	76-79 SHORT
120358	80-87 SHORT

FORD

Short Flareside.....\$17.50 ea

120381	28-31 MODEL A
120350	51-52 SHORT
120345	53-60 SHORT*
*2 strips w/ bed-to-frame mounting holes	
102607	53-60 SHORT*
* no bed-to-frame mounting holes	
120339	61-64 SHORT
120342	65-72 SHORT
120359	76-79 SHORT
120352	80-87 SHORT

FORD

Short Flareside..... \$11.50 ea

120374	28-31 MODEL A
120344	51-52 SHORT
120354	53-60 SHORT*
*2 strips w/ bed-to-frame mounting holes	
102608	53-60 SHORT*
* no bed-to-frame mounting holes	
120348	61-64 SHORT
120357	65-72 SHORT
120351	76-79 SHORT
120340	80-87 SHORT

Long Flareside.....\$28.00 ea

120360	48-52 LONG
102544	53-60 LONG
105185	61-63 LONG
105184	64-66 LONG 39"
105184-A	64-66 LONG 40 1/8"
102553	67-72 LONG
120542	73-79 LONG

Long Flareside..... \$21.00 ea

120361	48-52 LONG
102545	53-60 LONG
105189	61-63 LONG
105183	64-66 LONG 39"
105183-A	64-66 LONG 40 1/8"
102552	67-72 LONG
120541	73-79 LONG

Long Flareside.....\$12.50 ea

120362	48-52 LONG
102546	53-60 LONG
105190	61-63 LONG
102372	64-66 LONG 39"
102372-A	64-66 LONG 40 1/8"
102551	67-72 LONG
120540	73-79 LONG

Flareside is same as Stepside

Flareside is same as Stepside

Flareside is same as Stepside

DODGE

DODGE

DODGE

Short Stepside\$25.00 ea

130274	39-47 SHORT 78"
100155	48-52 SHORT 78"
100177	53-54 SHORT 76"
130268	55-60 SHORT 76"
130306	61-65 1st SHORT 76"
100196	65-2nd-85 SHORT 76"

Short Stepside\$17.50 ea

130275	39-47 SHORT 78"
100185	48-52 SHORT 78"
100193	53-54 SHORT 76"
130269	55-60 SHORT 76"
130307	61-65 1st SHORT 76"
100161	65-2nd-85 SHORT 76"

Short Stepside \$11.50 ea

130276	39-47 SHORT 78"
100168	48-52 SHORT 78"
100183	53-54 SHORT 76"
130270	55-60 SHORT 76"
130308	61-65 1st SHORT 76"
100174	65-2nd-85 SHORT 76"

Long Stepside\$28.00 ea

130311	39-47 LONG 90"
100156	48-52 LONG 90"
100205	53-54 LONG 88"
102456	55-60 LONG 88"
130277	61-65 1st LONG 88"
100186	65-2nd-85 LONG 94"

Long Stepside \$21.00 ea

130312	39-47 LONG 90"
100194	48-52 LONG 90"
100162	53-54 LONG 88"
102457	55-60 LONG 88"
130278	61-65 1st LONG 88"
100215	65-2nd-85 LONG 94"

Long Stepside\$12.50 ea

130313	39-47 LONG 90"
100167	48-52 LONG 90"
100191	53-54 LONG 88"
102458	55-60 LONG 88"
130279	61-65 1st LONG 88"
100208	65-2nd-85 LONG 94"

Power Wagon\$28.00 ea

100221	46-52 95 3/4"
100170	53-68 93 3/4"

Power Wagon \$21.00 ea

100231	46-52 95 3/4"
100195	53-68 93 3/4"

Power Wagon.....\$12.50 ea

100219	46-52 95 3/4"
100175	53-68 93 3/4"

NO HOLES (DRILL YOUR OWN)*

100745	77 1/8"\$23.50 ea
100160	89" 27.00 ea
110152	97" 27.00 ea

NO HOLES (DRILL YOUR OWN)*

110282	77 1/8" \$17.00 ea
100157	89"20.50 ea
100480	97"20.50 ea

NO HOLES (DRILL YOUR OWN)*

100607	77 1/8"\$11.50 ea
100140	89" 12.50 ea
110800	97" 16.00 ea

BED STRIPS ARE AVAILABLE AT ANY LENGTH. PLEASE INQUIRE FOR PRICE.

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"NO BOLTS" BED WOOD, BED STRIPS AND HARDWARE AVAILABLE
Order MAR-K™ bed strips with hidden fasteners for a "no bolts" look to your bed. This works great with MAR-K™ bed wood with special recessed mounting holes made to hide your bed-to-frame bolts. Available in stainless, steel and aluminum. See pages 29-36 for prices and more information.



ANGLE STRIPS -

- Angle strips are like the bed strips, but they fit in the corners of the bed along the bed side.
- The angle strip is original in GM and Dodge step-side trucks. The angle bolts to the bed wood and was originally spot-welded to the side.
- The bed wood edge boards do not have a groove for the angle strip. It sits on top of the wood.
- Angle strips are roll formed in our shop and available in polished stainless for the "chrome" look, unpolished stainless or steel, if you plan to paint them like original.
- Angles are punched with square 5/16" holes according to the original hole pattern.
- The dimensions are 1 1/2 X 1" and they are 18 gage thickness. Made in Oklahoma City, USA.
- Unpunched angle strips are available at any specified length. Call for an estimate.



Polished stainless material goes through a special roll former to create the bend in angle strips.

CUSTOM ANGLE STRIPS - MAR-K™ can design your custom angle strips cut to any length. They can be made with or without holes. For custom hole patterns, please fill out the bed strip data sheet on page 71, and we will fit your bed! Angle strip shape and width cannot be changed.

Tech Tip: Removal of original angles

- * If bolts are rusted, an air chisel or bolt cutter may be needed.
- * Remove wood.
- * Take measurements of original angles so replacements will go in the same place.
- * Drill 1/4" hole through the spot welds (appx. every 3" along angle) and pry angle loose (screwdriver may work).
- * Grind off spot welds using a body grinder.
- * Clamp new angle in place - make sure it is straight and positioned accurately.
- * Weld the new angle in place from outside - weld right through the holes you drilled.
HINT: Be careful not to use excessive heat which would burn through the angle - use an aluminum or copper block clamped to the angle strip at the weld to reduce distortion and discoloring from the weld.
- * Grind the weld smooth.
- * Angles can be bolted to side as an alternative to welding: we recommend 5/16 X 3/4 Phillips drive bolts about 6-8" apart. Acorn nuts can be used on the outside where bolt and nut are visible.

*** SPECIAL CONDITION FOR 73-87 GM STEPSIDE***

This pickup originally had the angle strip bolts welded to the angle. This makes removal and replacement of the bolts very difficult. We recommend grinding off the bolt heads first and drilling out the bolts, before installing the angle covers. If the original angles and bolts are in good condition, you may want to leave them and replace only the wood. **These are general instructions. GM Angles include detailed instructions for removal and installation. These are also available online in the Tips & Tricks section of the website.**

- **FORD AND DODGE OWNERS -** Ford beds did not have angles originally, however, **MAR-K™** offers repair angles that can be used to cover the rusted area along straight bed sides. **MAR-K™** offers replacements for the original angles for Dodge trucks.
- The angles come in straight or curved sets depending on the year and whether it is a "high side" or "low side". See page 25 for Ford and Dodge angles.

MAR-K™ OFFERS BED SIDE UPGRADES

Let **MAR-K™** weld stainless angles on your bed sides instead of steel. These angles have the same hole pattern as your original angle strips. **MAR-K™** bed sides include steel angles welded to the bed side panels. Bed sides can be "upgraded" for an additional charge. For more information on bed side upgrades see pages 49-50.



Polished Stainless Steel

Unpolished Stainless Steel

Steel

GM

Short Stepside \$86.00 pr

110662 34-36 CHEVY (CURVED*)
*SLIGHTLY CURVED IN THE CENTER TO MATCH THE SHAPE OF ORIGINAL BED SIDES

Short Stepside \$74.00 pr

110668 34-36 CHEVY (STRAIGHT)

110103 37-38 CHEVY SHORT

110789 39 CHEVY SHORT

110106 40-46 CHEVY SHORT

110109 47-53 SHORT

110112 54-59 SHORT

110115 60-66 SHORT

110118 67-72 SHORT

110121 73-87 SHORT

GM

Short Stepside \$74.00 pr

110665 34-36 CHEVY (CURVED)
*SLIGHTLY CURVED IN THE CENTER TO MATCH THE SHAPE OF ORIGINAL BED SIDES

Short Stepside \$61.50 pr

110667 34-36 CHEVY (STRAIGHT)

110104 37-38 CHEVY SHORT

110790 39 CHEVY SHORT

110107 40-46 CHEVY SHORT

110110 47-53 SHORT

110113 54-59 SHORT

110116 60-66 SHORT

110119 67-72 SHORT

110122 73-87 SHORT

GM

Short Stepside \$49.50 pr

110674 34-36 CHEVY (CURVED)
*SLIGHTLY CURVED IN THE CENTER TO MATCH THE SHAPE OF ORIGINAL BED SIDES

Short Stepside \$37 pr

110666 34-36 CHEVY (STRAIGHT)

110105 37-38 CHEVY SHORT

110791 39 CHEVY SHORT

110108 40-46 CHEVY SHORT

110111 47-53 SHORT

110114 54-59 SHORT

110117 60-66 SHORT

110120 67-72 SHORT

110123 73-87 SHORT

Long Stepside \$81.50 pr

110124 37-38 LONG GMC

110079 37-39 LONG CHEVY

110127 40-46 LONG CHEVY

110130 47-53 LONG

110133 54-55 1st LONG

110136 55-2nd-57 LONG 89"

110145 57-59 LONG 97"

110148 60-62 LONG

110151 63-66 LONG

110154 67-72 LONG

110157 73-87 LONG

Long Stepside \$69.50 pr

110125 37-38 LONG GMC

110080 37-39 LONG CHEVY

110128 40-46 LONG CHEVY

110131 47-53 LONG

110134 54-55 1st LONG

110137 55-2nd-57 LONG 89"

110146 57-59 LONG 97"

110149 60-62 LONG

100811 63-66 LONG

110155 67-72 LONG

110158 73-87 LONG

Long Stepside \$45 pr

110126 37-38 LONG GMC

110081 37-39 LONG CHEVY

110129 40-46 LONG CHEVY

110132 47-53 LONG

110135 54-55 1st LONG

110138 55-2nd-57 LONG 89"

110147 57-59 LONG 97"

110150 60-62 LONG

110153 63-66 LONG

110156 67-72 LONG

110159 73-87 LONG

1 Ton Stepside \$89.50 pr

110602 47-53 1TON 107"

102437 54-59 1TON 107 1/4"

1 Ton Stepside \$75 pr

100601 47-53 1TON 107"

102438 54-59 1TON 107 1/4"

1 Ton Stepside \$47 pr

110600 47-53 1TON 107"

102140 54-59 1TON 107 1/4"

ANGLE COVERS - Angle covers are made for GM and Dodge straight side Stepside trucks only. They are made like an angle strip, but they bolt right over the existing angle strip to renew the appearance. With the angle cover, you do not have to hassle with removing the original angle. The angle covers come without holes. You will be drilling your own holes to line up with your original angle. Since these will be round holes, make sure you order "ribbed neck" carriage bolts in your hardware kit. Ribbed neck bolts are made to fit into a round hole, while the regular carriage bolts fit into a square hole. See page 28 for more information on ribbed neck bolts.

SPECIAL CONDITION FOR 73-87 GM STEPSIDE: This pickup originally had the angle strip bolts welded to the angle. This makes removal and replacement of the bolts very difficult. We recommend grinding off the bolt heads first and drilling out the bolts, before installing the angle covers.



GM and DODGE

Angle Covers \$32 ea

110142 77 1/8"

GM and DODGE

Angle Covers \$25 ea

110143 77 1/8"

GM and DODGE

Angle Covers \$16 ea

110144 77 1/8"

Angle Covers \$35 ea

102759 89" LONG

110139 97" LONG

Angle Covers \$29 ea

102760 89" LONG

110140 97" LONG

Angle Covers \$19 ea

102761 89" LONG

110141 97" LONG

Polished Stainless Steel

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FORD

Repair Angles \$74.00 pr

120510 51-52 SHORT FLARE SIDE

120507 53-60 SHORT FLARE SIDE

120508 61-64 SHORT FLARE SIDE

120509 65-72 SHORT FLARE SIDE

FORD

Repair Angles \$61.50 pr

120511 51-52 SHORT FLARE SIDE

120504 53-60 SHORT FLARE SIDE

120505 61-64 SHORT FLARE SIDE

120506 65-72 SHORT FLARE SIDE

FORD

Repair Angles \$37.00 pr

120512 51-52 SHORT FLARE SIDE

120501 53-60 SHORT FLARE SIDE

120502 61-64 SHORT FLARE SIDE

120503 65-72 SHORT FLARE SIDE

Flareside is same as Stepside

Flareside is same as Stepside

Flareside is same as Stepside

Ford angles are used to repair rusted areas along the bed sides. The repair angles are made like the Dodge style angles. See inset below. Ford beds did not originally have angles.

DODGE

Short Step Straight ... \$74.00 pr

130280 39-47 SHORT 78"

100750 48-52 SHORT 78"

100248 53-54 SHORT 76"

130283 55-60 SHORT 76"

DODGE

Short Step Straight .. \$61.50 pr

130281 39-47 SHORT STEP 78"

100233 48-52 SHORT STEP 78"

100239 53-54 SHORT STEP 76"

130284 55-60 SHORT STEP 76"

DODGE

Short Step Straight ... \$37.00 pr

130282 39-47 SHORT STEP 78"

100237 48-52 SHORT STEP 78"

100234 53-54 SHORT STEP 76"

130285 55-60 SHORT STEP 76"

Short Step Curved .. \$319.00 set

130159 61-85 SHORT 76"

Short Step Curved ... \$245.50 set

130165 61-85 SHORT STEP 76"

Short Step Curved ... \$147.50 set

100244 61-85 SHORT STEP 76"

Long Step Straight ... \$81.50 pr

130314 39-47 LONG 89"

130289 51-52 LONG 90"x 49"

Long Step Straight ... \$69.50 pr

130315 39-47 LONG STEP 89"

130290 51-52 LONG STEP 90"x 49"

Long Step Straight ... \$45.00 pr

130316 39-47 LONG STEP 89"

130291 51-52 LONG STEP 90"x 49"

Long Step Curved ... \$327.00 set

130155 48-52 LONG 90"x 54"

130160 53-54 LONG 88"

102459 55-65 1st LONG 88"

130158 65-2nd-85 LONG 94"

100242 51-52 POWER WAGON 95 3/4"

130157 53-68 POWER WAGON 93 3/4"

Long Step Curved ... \$253.50 set

130161 48-52 LONG STEP 90"x 54"

130162 53-54 LONG STEP 88"

102460 55-65 1st LONG STEP 88"

130164 65-2nd-85 LONG STEP 94"

100250 51-52 POWER WAGON 95 3/4"

130163 53-68 POWER WAGON 93 3/4"

Long Step Curved ... \$155.00 set

100235 48-52 LONG STEP 90"x 54"

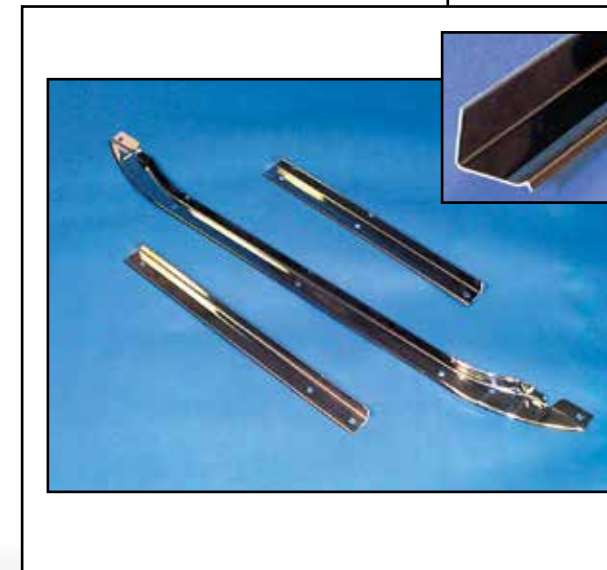
100240 53-54 LONG STEP 88"

102461 55-65 1st LONG STEP 88"

100241 65-2nd-85 LONG STEP 94"

100246 51-52 POWER WAGON 95 3/4"

100245 53-68 POWER WAGON 93 3/4"



DODGE ANGLES - Dodge angles are available in two (2) types, straight angles and curved angles. The straight angles fit stepside beds up to 1960 that are about 49" wide inside and do not have indented wheel wells. The curved angles fit "high side" beds that have an indented wheel well and are about 54" wide inside. Curved angles are supplied as a six-piece (6) set with two (2) short straight pieces and a curved piece for each bed side. The curved piece fits around the indented wheel well area and a straight piece is attached behind and in front of the curved angle. Curved angles are used on 54" wide Dodge stepside beds from 1948 up to the 1985 model year. **MAR-K™** makes Dodge angles like the original Dodge style. See the end view in the inset at left. Dodge style angles are also available with no holes.