

**BED ASSEMBLY INSTRUCTIONS**

Instructions written by MAR-K engineers. Instructions included free with your restoration parts or purchased separately.

**GM Short Stepside ..... \$10 ea**

- INST34CHEVSS 34-36 CHEVY SHORT
- INST37CHEVSS 37-39 CHEVY SHORT
- INST40CHEVSS 40 CHEVY SHORT
- INST41CHEVSS 41-46 CHEVY SHORT
- INST47GMSS 47-53 GM SHORT
- INST54GMSS 54-55 1ST GM SHORT
- INST55GMSS 55 2ND-59 GM SHORT
- INST55CAMEO 55-58 CAMEO/SUBURBAN
- INST60GMSS 60-62 GM SHORT
- INST63GMSS 63-66 GM SHORT
- INST67GMSS 67-72 GM SHORT
- INST73GMSS 73-87 GM SHORT

**GM Long Stepside ..... \$10 ea**

- INST37GMCLS 37-38 GMC LONG
- INST37CHEVLS 37-39 CHEVY LONG
- INST41CHEVLS 41-46 CHEVY LONG
- INST47GMLS 47-53 GM LONG
- INST55GMLS 55 2ND-57 GM LONG
- INST57GMLS 57-59 GM LONG
- INST60GMLS 60-62 GM LONG
- INST63GMLS 63-66 GM LONG
- INST67GMLS 67-72 GM LONG
- INST73GMLS 73-87 GM LONG

**GM 1 Ton Stepside ..... \$10 ea**

- INST47GM1TON 47-53 GM 1 TON
- INST55GM1TON 55-59 GM 1 TON

**GM Short Fleetside ..... \$10 ea**

- INST58GMSF 58-59 GM FLEET
- INST60GMSF 60-62 GM FLEET
- INST63GMSF 63-66 GM FLEET
- INST67GMSF 67-72 GM FLEET

**GM Long Fleetside ..... \$10 ea**

- INST58GMLF 58-59 GM FLEET
- INST60GMLF 60-62 GM FLEET
- INST63GMLF 63-66 GM FLEET
- INST67GMLF 67-72 GM FLEET
- INST69GMLH 69-72 GM LONGHORN

**GM Wood Bed Conversion ..... \$10 ea**

- INST67GMCONV 67-72 GM FLEET\*

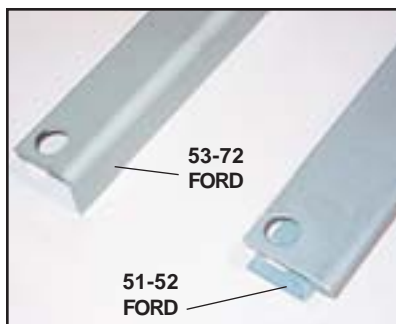
\*disassembly and assembly instructions.

**FORD Flareside (Stepside) ..... \$10 ea**

- INST51FSS 51-52 FORD SHORT
- INST53FSS 53-60 FORD SHORT
- INST61FSS 61-64 FORD SHORT
- INST65FSS 65-72 FORD SHORT
- INST76FSS 76-79 FORD SHORT
- INST80FSS 80-87 FORD SHORT

**DODGE Stepside ..... \$10 ea**

- INST72DGSS 72-85 DODGE SHORT



**BED WOOD SILLS**

The bed wood sill caps off the exposed ends of the bed wood on Ford 53-72 Short Bed Flareside (Stepside) trucks. MAR-K makes bed wood kits for these years with a special indentation so the bed wood sill lays flush with the wood and backs up to the bed strips, just like the original. These are also available without holes for custom applications. MAR-K also makes Ford 51-52 Short Bed Flareside bed wood sills just like the original with their unique "U" shape. Both bed wood sills provide protection, as well as a nice appearance for the finishing touch of your Ford bed. Holes are predrilled, and bolts needed are included in your bed bolt kit.

**51-52 FORD Short Flare with holes**

- 120273 POLISHED STAINLESS ..... \$40.00 ea
- 120274 UNPOLISHED STAINLESS ..... 30.00 ea
- 120275 STEEL ..... 20.00 ea

**53-72 FORD Short Flare with holes**

- 120177 POLISHED STAINLESS ..... \$30.00 ea
- 120178 UNPOLISHED STAINLESS ..... 20.00 ea
- 120179 STEEL ..... 15.00 ea

**53-72 FORD Short Flare no holes 49"**

- 102554 POLISHED STAINLESS ..... \$30.00 ea
- 102555 UNPOLISHED STAINLESS ..... 20.00 ea
- 102556 STEEL ..... 15.00 ea

**Universal (L-style) no holes 72"**

- 120221 POLISHED STAINLESS ..... \$35.00 ea
- 120222 UNPOLISHED STAINLESS ..... 25.00 ea
- 120223 STEEL ..... 20.00 ea

**BED SIDE WOOD FLOOR SEAL \***

The Box Side Wood Floor Seal for 51-72 Ford Flareside trucks is a black rubber seal made to fit between the bed side flange and the wood floor on each side.

**51-72 FORD Short Flareside**

- 120232 BEDSIDE WOOD FLR SEAL . \$20.00 pr

**TAILGATE BUMPER\***

Made of black rubber, the Ford Tailgate Bumper fits into the ends of the tailgate for 53-87 Ford Flaresides.

**53-87 FORD Flareside**

- 120231 TAILGATE BUMPER ..... \$3.50 pr



**FENDER WELT**

This piece of vinyl-like material fits between the fender and the bed side on Stepside trucks. It keeps the metals from scraping, and provides a seal around the fender to prevent moisture from coming through. Standard pre-cut lengths for trucks are available. The fender welt is 1-3/4" wide with a 1/4" bead and 1/16" thick.

**Stepside Rear Fenders ..... \$25.00 pr**

- 120180 40-66 GM 116" REAR
- 120208 67-87 GM 120" REAR
- 120182 53-87 FORD 116" REAR
- 130121 53-85 DODGE 105" REAR

**Stepside Front Fenders ..... \$12.50 pr**

- 120276 UNIVERSAL 60"
- 102122 BY THE FOOT ..... \$2.00 ft



**DOOR HINGE REPAIR PANEL**

Available for 55-59 GM. MAR-K makes the door hinge repair panel from 16 gage electro-galvanized steel. The lower door hinge post is often the victim of rust. After the rusted panel is removed, this repair panel welds in place. The panel includes the "cage nuts" that are tightened after the door is secure in place. The look and fit is like new.

- 100752 DRIVER SIDE ..... \$35.00 kit
- 100753 PASSENGER SIDE ..... 35.00 kit
- 110683 CAGE NUT REPLACEMENT ... 2.50 ea

\*Ford Tailgate Bumper and Bed Side Wood Floor Seal are both purchased from an outside vendor.