



CROSS SILLS -

- These heavy gage steel parts made by **MAR-K** are mounted perpendicular to the wood bed and the frame for support.
- Holes are located in the cross sill according to the year series, which determines the placement of bed strips and wood.
- The bed strips are bolted to the cross sill by the bed strip bolts; and, the wood is bolted to the frame through the cross sill by the bed-to-frame bolts.
- Cross sills are sold with holes and brackets. Brackets may need to be welded for some GM trucks.
- *Made by MAR-K in Oklahoma City, USA.*

GM

Short Bed Stepside - Steel

	Year (Quantity/Truck)	
110752	34-36 CROSS SILLS (2) FRONT & SECOND	\$25.00 ea
110753	34-36 CROSS SILLS (1) THIRD	\$40.00 ea
110439	37-39 CROSS SILLS (3)	\$25.00 ea
110420	40-45 CROSS SILLS (3)	25.00 ea
110421	46 CROSS SILLS (3)	25.00 ea
110422	47-51 CROSS SILL (1) FRONT	25.00 ea
110423	47-51 CROSS SILLS (2) CENTER	25.00 ea
110424	51-53 CROSS SILL (1) FRONT	25.00 ea
110425	51-53 CROSS SILLS (2) CENTER	25.00 ea
110426	54-55 1ST CROSS SILLS (3)	25.00 ea
110427	55 2ND-59 CROSS SILLS (2)	25.00 ea
110483	55 2ND-59 CROSS SILL (1) THIRD	35.00 ea

The 55-2nd -to-59 model Chevy short stepside beds originally had a third (3rd) cross sill different than the others. The outer end of this sill is formed upward to provide clearance under the sill and outboard from the frame. Your truck suspension may or may not require this sill. This special cross sill is not available in stainless. You can purchase this in steel or purchase 3 sills alike in stainless #110809.

110428	60-62 CROSS SILLS (3)	25.00 ea
110431	60-62 REINFORCEMENT STRIPS (2)	25.00 ea
110565	63-66 CROSS SILLS (3)	25.00 ea
110431	63-66 REINFORCEMENT STRIPS (2)	25.00 ea
110566	67-72 CROSS SILLS (3)	25.00 ea
110431	67-72 REINFORCEMENT STRIP (1)	25.00 ea
110430	73-87 CROSS SILLS (3)	25.00 ea
110432	73-87 REINFORCEMENT STRIPS (2)	25.00 ea

Long Bed Stepside - Steel

	Year (Quantity/Truck)	
110439	37-39 CROSS SILLS (4)	\$25.00 ea
110420	40 CROSS SILLS (4)	25.00 ea
110420	41-45 CROSS SILLS (3)	25.00 ea
110556	41-45 CROSS SILL (1) SECOND	45.00 ea
110421	46 CROSS SILLS (3)	25.00 ea
110538	46 CROSS SILL (1) SECOND	45.00 ea
110422	47-51 CROSS SILL (1) FRONT	25.00 ea
110423	47-51 CROSS SILLS (4) CENTER	25.00 ea
110424	51-53 CROSS SILL (1) FRONT	25.00 ea
110425	51-53 CROSS SILLS (4) CENTER	25.00 ea
110426	54-55 1ST CROSS SILLS (4)	25.00 ea
110427	55 2ND-57 CROSS SILLS (3) 89" BED	25.00 ea
110437	55 2ND-57 REINFORCEMENT STRIPS (2)	25.00 ea
110427	57-59 CROSS SILLS (4) 97" BED	25.00 ea
110437	57-59 REINFORCEMENT STRIPS (2)	25.00 ea
110428	60-62 CROSS SILLS (5)	25.00 ea
110431	60-62 REINFORCEMENT STRIPS (2)	25.00 ea
110429	63-66 CROSS SILLS (5)	25.00 ea
110431	63-66 REINFORCEMENT STRIPS (2)	25.00 ea
110429	67-72 CROSS SILLS (5)	25.00 ea
110431	67-72 REINFORCEMENT STRIPS (2)	25.00 ea
110430	73-87 CROSS SILLS (5)	25.00 ea
110432	73-87 REINFORCEMENT STRIPS (2)	25.00 ea

1 Ton Stepside - Steel

	Year (Quantity/Truck)	
110436	47-51 CROSS SILLS (4)	60.00 ea
110457	51-53 CROSS SILLS (4)	60.00 ea

*1 Ton cross sills not available in stainless.

GM

Short Bed Stepside - Stainless

	Year (Quantity/Truck)	
110801	37-39 CROSS SILLS (3)	\$50.00 ea
110802	40-45 CROSS SILLS (3)	50.00 ea
110803	46 CROSS SILLS (3)	50.00 ea
110805	47-51 CROSS SILL (1) FRONT	50.00 ea
110804	47-51 CROSS SILLS (2) CENTER	50.00 ea
110807	51-53 CROSS SILL (1) FRONT	50.00 ea
110806	51-53 CROSS SILLS (2) CENTER	50.00 ea
110808	54-55 1ST CROSS SILLS (3)	50.00 ea
110809	55 2ND-59 CROSS SILLS (3) *	50.00 ea

*Third cross sill not available in stainless.

110810	60-62 CROSS SILLS (3)	50.00 ea
110817	60-62 REINFORCEMENT STRIPS (2)	50.00 ea
110828	63-66 CROSS SILLS (3)	50.00 ea
110817	63-66 REINFORCEMENT STRIPS (2)	50.00 ea
110829	67-72 CROSS SILLS (3)	50.00 ea
110817	67-72 REINFORCEMENT STRIP (1)	50.00 ea
110812	73-87 CROSS SILLS (3)	50.00 ea
110818	73-87 REINFORCEMENT STRIPS (2)	50.00 ea

Long Bed Stepside - Stainless

	Year (Quantity/Truck)	
110801	37-39 CROSS SILLS (4)	\$50.00 ea
110802	40 CROSS SILLS (4)	50.00 ea
110802	41-45 CROSS SILLS (4) *	50.00 ea
	*Second cross sill not available in stainless.	
110803	46 CROSS SILLS (4) *	50.00 ea
	*Second cross sill not available in stainless.	
110805	47-51 CROSS SILL (1) FRONT	50.00 ea
110804	47-51 CROSS SILLS (4) CENTER	50.00 ea
110807	51-53 CROSS SILL (1) FRONT	50.00 ea
110806	51-53 CROSS SILLS (4) CENTER	50.00 ea
110808	54-55 1ST CROSS SILLS (4)	50.00 ea
110809	55 2ND-57 CROSS SILLS (3) 89" BED	50.00 ea
110816	55 2ND-57 REINFORCEMENT STRIPS (2)	50.00 ea
110809	57-59 CROSS SILLS (4) 97" BED	50.00 ea
110816	57-59 REINFORCEMENT STRIPS (2)	50.00 ea
110810	60-62 CROSS SILLS (5)	50.00 ea
110817	60-62 REINFORCEMENT STRIPS (2)	50.00 ea
110811	63-66 CROSS SILLS (5)	50.00 ea
110817	63-66 REINFORCEMENT STRIPS (2)	50.00 ea
110811	67-72 CROSS SILLS (5)	50.00 ea
110817	67-72 REINFORCEMENT STRIPS (2)	50.00 ea
110812	73-87 CROSS SILLS (5)	50.00 ea
110818	73-87 REINFORCEMENT STRIPS (2)	50.00 ea

Bed mounting blocks and pads are sold separately. See page 40.

GM CROSS SILLS IN STAINLESS!

MAR-K makes these 14 gage, type 430 stainless cross sills with the same strength as original, only the stainless provides extra protection from rust and corrosion. The sills are shipped with a vinyl covering to protect the surface until the cross sill is installed. Stainless cross sills are available for most GM wood floor trucks. Reinforcement strips are also available in stainless! *Made in Oklahoma City, USA.*



REINFORCEMENT STRIPS -

- Like a cross sill, these steel pieces are placed perpendicular to the strips and wood for support.
- The difference from the cross sills is that the reinforcement strips are shorter in height, and they are bolted to the wood and bed strips only on wood floor trucks and welded to the steel floor only on steel floor trucks. The reinforcement strips "reinforce" the bed, but they do not attach to the frame.
- **MAR-K** reinforcement strips are made in Oklahoma City, USA.



GM

Short Bed Fleetside Wood Floor - Steel

Year (Quantity/Truck)	
110433 58-59 CROSS SILLS (3)	\$30.00 ea
110437 58-59 REINFORCEMENT STRIPS (1) 49.5"	25.00 ea
110434 60-62 CROSS SILLS (3)	30.00 ea
110438 60-62 REINFORCEMENT STRIPS (1) 72"	30.00 ea
110493 63-66 CROSS SILLS (3)	30.00 ea
110438 63-66 REINFORCEMENT STRIPS (1) 72"	30.00 ea
110494 67-72 CROSS SILLS (3)	30.00 ea
110431 67-72 REINFORCEMENT STRIPS (1) 49.5"	25.00 ea
110438 67-72 REINFORCEMENT STRIPS (1) 72"	30.00 ea

Long Bed Fleetside Wood Floor - Steel

Year (Quantity/Truck)	
110433 58-59 CROSS SILLS (5)	\$30.00 ea
110437 58-59 REINFORCEMENT STRIPS (2) 49.5"	25.00 ea
110434 60-62 CROSS SILLS (5)	30.00 ea
110438 60-62 REINFORCEMENT STRIPS (1) 72"	30.00 ea
110493 63-66 CROSS SILLS (5)	30.00 ea
110438 63-66 REINFORCEMENT STRIPS (1) 72"	30.00 ea
110494 67-72 CROSS SILLS (5)	30.00 ea
110431 67-72 REINFORCEMENT STRIPS (1) 49.5"	25.00 ea
110438 67-72 REINFORCEMENT STRIPS (1) 72"	30.00 ea

Longhorn Fleetside Wood Floor - Steel

Year (Quantity/Truck)	
110494 67-72 CROSS SILLS (5)	30.00 ea
110431 67-72 REINFORCEMENT STRIPS (1) 49.5"	25.00 ea
110438 67-72 REINFORCEMENT STRIPS (2) 72"	30.00 ea

GM

Short Bed Fleetside Wood Floor - Stainless

Year (Quantity/Truck)	
110813 58-59 CROSS SILLS (3)	\$60.00 ea
110816 58-59 REINFORCEMENT STRIPS (1) 49.5"	50.00 ea
110814 60-62 CROSS SILLS (3)	60.00 ea
110819 60-62 REINFORCEMENT STRIPS (1) 72"	60.00 ea
110826 63-66 CROSS SILLS (3)	60.00 ea
110819 63-66 REINFORCEMENT STRIPS (1) 72"	60.00 ea
110827 67-72 CROSS SILLS (3)	60.00 ea
110817 67-72 REINFORCEMENT STRIPS (1) 49.5"	50.00 ea
110819 67-72 REINFORCEMENT STRIPS (1) 72"	60.00 ea

Long Bed Fleetside Wood Floor - Stainless

Year (Quantity/Truck)	
110813 58-59 CROSS SILLS (5)	\$60.00 ea
110816 58-59 REINFORCEMENT STRIPS (2) 49.5"	50.00 ea
110814 60-62 CROSS SILLS (5)	60.00 ea
110819 60-62 REINFORCEMENT STRIPS (1) 72"	60.00 ea
110826 63-66 CROSS SILLS (5)	60.00 ea
110819 63-66 REINFORCEMENT STRIPS (1) 72"	60.00 ea
110827 67-72 CROSS SILLS (5)	60.00 ea
110817 67-72 REINFORCEMENT STRIPS (1) 49.5"	50.00 ea
110819 67-72 REINFORCEMENT STRIPS (1) 72"	60.00 ea

Longhorn Fleetside Wood Floor - Stainless

Year (Quantity/Truck)	
110827 67-72 CROSS SILLS (5)	60.00 ea
110817 67-72 REINFORCEMENT STRIPS (1) 49.5"	50.00 ea
110819 67-72 REINFORCEMENT STRIPS (2) 72"	60.00 ea



67-72 GM FLEETSIDE STEEL FLOOR

GM

Short Bed Fleetside Steel Floor - Steel

Year (Quantity/Truck)	
110822 67-72 CROSS SILLS (1) FRONT	40.00 ea
110823 67-72 CROSS SILLS (1) #2	40.00 ea
110824 67-72 CROSS SILLS (1) #3	40.00 ea
100708 67-72 REINFORCEMENT STRIPS (1) 72"	30.00 ea
110825 67-72 REINFORCEMENT STRIPS (1) 49.75"	20.00 ea

Long Bed Fleetside Steel Floor - Steel

Year (Quantity/Truck)	
110822 67-72 CROSS SILLS (1) FRONT	40.00 ea
110821 67-72 CROSS SILLS (1) #2 and #5/UNIVERSAL	30.00 ea
110823 67-72 CROSS SILLS (1) #3	40.00 ea
110824 67-72 CROSS SILLS (1) #4	40.00 ea
100708 67-72 REINFORCEMENT STRIPS (1) 72"	30.00 ea
110825 67-72 REINFORCEMENT STRIPS (1) 49.75"	20.00 ea

STEEL FLOOR CROSS SILLS - MAR-K also makes cross sills for the steel floor trucks. Each sill is specially designed to fit like original, including size, shape and hole pattern. The mounting bolt bracket is welded in place like original. Made of 14 gage electro-galvanized steel *in Oklahoma City, USA.*



BED MOUNTING BLOCKS AND MOUNTING PADS

The pre-drilled bed mounting blocks are used as spacers between the cross sills and the frame. Bed mounting pads are rectangular neoprene pads used in many truck beds for padding between the cross sill bracket and the frame. The pads are also placed between the rear sill bracket and the frame.

Mounting Blocks and/or Mounting Pads:

100587	34-36 GM SHORT (BLOCKS AND PADS)	\$25.00 set
100740	37-39 GM SHORT (BLOCKS AND PADS)	25.00 set
111722	40-46 GM SHORT (BLOCKS AND PADS)	25.00 set
100723	40-46 GM LONG (BLOCKS AND PADS)	32.00 set
100724	47-53 GM SHORT (BLOCKS AND PADS)	15.00 set
111724	47-53 GM LONG (BLOCKS AND PADS)	23.00 set
111725	47-53 GM 1 TON (BLOCKS AND PADS)	28.00 set
102596	61-72 FORD CENTER CROSS SILL BLOCKS..	13.00 set
102655	76-87 FORD FRONT CROSS SILL BLOCKS	15.00 set
102656	76-87 FORD #2 CROSS SILL BLOCKS	12.00 set
102796	76-79 FORD #3 CROSS SILL BLOCKS	12.00 set
102657	80-87 FORD #3 CROSS SILL BLOCKS	12.00 set
102658	76-87 FORD #4 CROSS SILL BLOCKS	10.00 set
102595	76-79 FORD REAR SILL BLOCKS	15.00 set
102670	80-87 FORD REAR SILL BLOCKS	15.00 set
130156	72-85 DODGE #4 CROSS SILL BLOCKS	6.00 set
110651	6 PADS WITH HOLES	5.75 set
120181	8 PADS WITH HOLES	7.50 set
110652	10 PADS WITH HOLES	9.00 set
110653	12 PADS WITH HOLES	10.50 set



FORD COMPLETE BLOCK KITS

The pre-drilled bed mounting blocks are used as spacers in Ford wood beds between the cross sills and the frame.

Wood Block Kit Complete

102745	76-79 FORD	\$64.00 kit
102746	80-87 FORD	64.00 kit



76-87 FORD FLARESIDE - FRONT, #2, #3 & #4

FORD

Short Bed Flareside - Steel

		Year (Quantity/Truck)	
102537	51-52 CROSS SILL (1) FRONT		\$40.00 ea
120171	51-52 CROSS SILLS (2) CENTER		40.00 ea
120167	53-60 CROSS SILL (1) FRONT		40.00 ea
120171	53-60 CROSS SILLS (2) CENTER		40.00 ea
120168	61-72 CROSS SILL (1) FRONT		40.00 ea
120172	61-72 CROSS SILLS (2) CENTER		30.00 ea
120170	76-79 CROSS SILL (1) FRONT		45.00 ea
120173	76-79 CROSS SILLS (1) #2		30.00 ea
120174	76-79 CROSS SILLS (1) #3		30.00 ea
120175	76-79 CROSS SILLS (1) #4		30.00 ea
120170	80-87 CROSS SILL (1) FRONT		45.00 ea
120173	80-87 CROSS SILLS (1) #2		30.00 ea
102669	80-87 CROSS SILLS (1) #3		30.00 ea
120175	80-87 CROSS SILLS (1) #4		30.00 ea



76-85 DODGE STEPSIDE - FRONT, #2, #3 & #4

DODGE

Short Bed Stepside - Steel

		Year (Quantity/Truck)	
130131	76-85 CROSS SILL (1) FRONT		45.00 ea
130132	72-85 CROSS SILLS (1) #2		45.00 ea
130133	72-85 CROSS SILLS (1) #3		45.00 ea
130134	72-85 CROSS SILLS (1) #4*		30.00 ea

*#4 includes mounting blocks



REAR CROSS SILL MOUNTING HARDWARE KITS

Made to bolt the rear cross sill to the bed sides, the GM and late Ford kits use 5/16" indented hex head bolts (shown at left) and the early Ford kit uses 1/4" hex head bolts. Nuts and washers included.

The bolts which mount the rear cross sill to the bed strips are not in this kit. These are in the bed bolt kit or sold separately.

Rear Cross Sill Mounting Hardware:

100575	34-53 GM STEPSIDE POLISHED	\$14.00 kit
100576	34-53 GM STEPSIDE UNPOLISHED	10.50 kit
100577	34-53 GM STEPSIDE ZINC PLATED	7.00 kit
100578	54-87 GM STEP/FLEET POLISHED	10.00 kit
100579	54-87 GM STEP/FLEET UNPOLISHED	7.50 kit
100580	54-87 GM STEP/FLEET ZINC PLATED	5.00 kit
120217	51-72 FORD SHORT FLARESIDE POLISHED	2.00 kit
120216	51-72 FORD SHORT FLARESIDE UNPOLISHED	1.50 kit
120215	51-72 FORD SHORT FLARESIDE ZINC PLATED	1.00 kit
120228	76-87 FORD SHORT/53-79 LONG POLISHED	4.00 kit
120230	76-87 FORD SHORT/53-79 LONG UNPOLISHED	3.00 kit
120226	76-87 FORD SHORT/53-79 LONG ZINC PLATED	2.00 kit

GM REAR CROSS SILLS



41-46 GM StepSide - This rear cross sill, as well as the 37-39 and 40, does not have brackets attached for mounting to the bed wood and frame. The bed mounting blocks placed at the rear of the truck are larger and provide attachment of the wood to the frame. These blocks are sold as part of the blocks and pads kit on page 40.



54-87 GM StepSide - The later model StepSide rear sill has "brackets" welded in place. The bed-to-frame bolt passes through these brackets as it bolts from the wood to the frame. The strips and wood sit on the ledge that has pre-drilled holes for mounting. The rear cross sill protects the edges of the board.



58-72 GM Fleetside Wood Floor - The Fleetside rear sill also has "brackets" welded in place. The bed-to-frame bolt passes through these brackets as it bolts from the wood to the frame. The strips and wood sit on the ledge that has pre-drilled holes for their mounting. The edges of the boards are therefore protected by the rear cross sill.

GM

STEPSIDE REAR CROSS SILL \$80.00 ea

102888	34-36 STEPSIDE - 5 BED STRIPS
102885	37-39 STEPSIDE - 5 BED STRIPS
102917	40 STEPSIDE - 5 BED STRIPS
102630	41-45 STEPSIDE - 5 BED STRIPS
102616	46 STEPSIDE - 6 BED STRIPS

STEPSIDE REAR CROSS SILL \$90.00 ea

102627	47-51 STEPSIDE 1/2 TON - 8 BED STRIPS
102628	47-51 STEPSIDE 3/4 TON - 8 BED STRIPS
102629	47-51 STEPSIDE 1 TON - 8 BED STRIPS
102617	51-53 STEPSIDE 1/2 TON - 7 BED STRIPS
102618	51-53 STEPSIDE 3/4 TON - 7 BED STRIPS
102619	51-53 STEPSIDE 1 TON - 7 BED STRIPS
100713	54-55 1ST STEPSIDE 1/2 TON
100714	54-55 1ST STEPSIDE 3/4 TON
100715	55-2ND-59 STEPSIDE
100716	60-62 STEPSIDE
100717	63-66 STEPSIDE
100718	67-72 STEPSIDE
100719	73-87 STEPSIDE

FLEETSIDE REAR CROSS SILL (wood floor) ... \$125.00 ea

100720	58-59 FLEETSIDE
100721	60-62 FLEETSIDE
100722	63-72 FLEETSIDE

REAR CROSS SILL -

- The rear cross sill is located below and parallel to the tailgate.

- It is the piece that ties the back of the bed together by being bolted crosswise from one bed side to the other. It mounts to the frame, wood, strips and bed sides.

- **MAR-K** rear cross sills come complete with all holes punched including attachment holes for wiring clamps and all bolt holes.

- Brackets are also welded on for 47-87 GM and riveted on for 51-72 Ford rear cross sills.

- Rear cross sills are *made in Oklahoma City, USA!*

Tech Tip: We recommend that you bolt the rear sill to the stake pockets first. Make sure everything is square and level before tightening the bolts; then weld the rear cross sill to the stake pockets if desired. The bed strips and wood are bolted down to the rear cross sill after the rear cross sill is in place.

FORD REAR CROSS SILLS



51-72 Ford Fleetside - Ford rear sill has "brackets" riveted in place and holes for mounting strips and wood. The bed-to-frame bolt passes through these brackets as it bolts the rear sill to the frame. Notice that the strips and wood sit on top of the rear sill, thus exposing the ends of the wood. The bed wood sill is used in this case to "cap" and protect the ends of the wood. Bed wood sill sold separately. See page 52.

76-87 Ford Fleetside - The later model Ford rear sill is made for six strips and seven boards. The bed-to-frame bolts pass through holes in the top surface which supports the bed wood boards. This rear sill has cut out areas on the rear face to provide clearance for bumper brackets. Wood blocks must be used with this rear sill and may be ordered separately. See page 40.

FORD

FLARESIDE (STEPSIDE) REAR CROSS SILL \$80.00 ea

120176	51-72 SHORT FLARESIDE
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FLARESIDE (STEPSIDE) REAR CROSS SILL ... \$160.00 ea

Wood blocks must be used with these rear sills and may be ordered separately. See page 40.

110516	76-79 SHORT FLARESIDE
102668	80-87 SHORT FLARESIDE*

*83-87 Short Fleetside owners may need to drill holes for bed strips bolts if they are installing a 6 board, 5 bed strip wood kit.