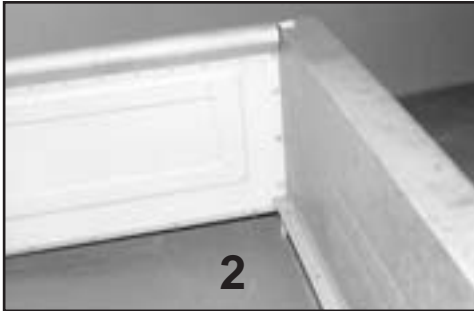


## BED PARTS INSTALLATION

When bed parts are being replaced, you should assemble the complete bed using the new unpainted parts to be sure everything fits correctly. Check that all holes align and make any adjustments or modifications at this time before the parts are painted. Follow along as we assemble a bed for a GM pickup. Your bed may be different depending on your make and model pickup. Detailed instructions are available for most pickups, see page 33, and may be ordered on-line or by calling the **MAR-K** office.

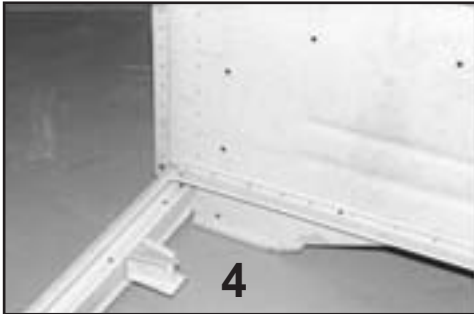
**Step 1.** Lay out all parts in a clean area for installation.



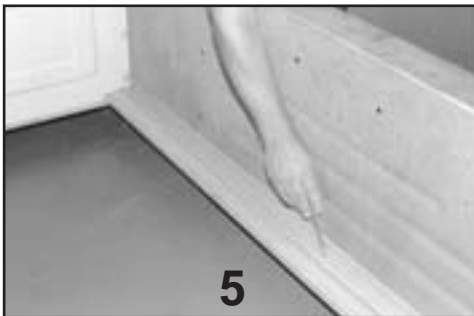
**Step 2.** Begin with one **MAR-K** bed side and the front bed panel. Fasten together using the front bed panel mounting bolt kit.

**Step 3.** Attach the other bed side to the front bed panel in the same way.

**Step 4.** Next, fit the rear cross sill into the openings in the stake pockets. Bolt the rear cross sill to the stake pockets with the rear cross sill mounting bolt kit.



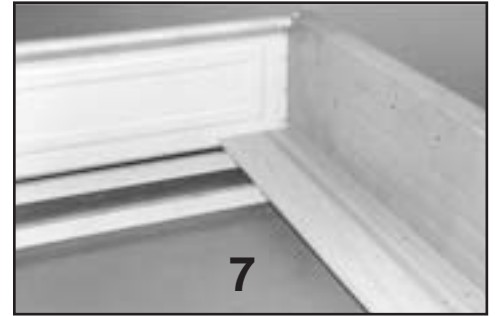
**Step 5.** Place the two edge boards in their position under the bed side angles and mark the boards through the holes. Drill 3/8" holes in the edge boards at each location.



**Step 6.** Bolt the edge boards and the cross sills to the bed side angles.



**Step 7.** Install the remaining bed wood boards and bed strips. Keep the bolts fairly loose to allow for any adjustments.



**Step 8.** Lift the assembled bed on to the truck frame and attach with the bed-to-frame bolts. Some models require pads and wood blocks under the cross sills.

**Step 9.** Attach the tailgate with hinges or trunnions at the base of the tailgate and with the chain assembly or latch at the top of the tailgate.

**Step 10.** Attach the fenders and steps to verify the fender mounting holes are aligned with the bed side holes. If your bed sides do not have fender mounting holes, use the old bed side or a fender as a guide for drilling holes to attach the fenders.

**Step 11. You have now successfully assembled your bed!** This is the time to do any modifications, such as welding or adding any holes for wiring harnesses or taillights. Now you can take the bed apart and remove all hardware. Clean and prepare parts for painting. Final assembly is done in the same sequence with careful procedures to ensure squareness and correct hardware installation.



"I purchased your bed kit, headboard and rear cross sill while leaving the rest of the bed parts original, since they were still in good shape. When I go to car shows or cruise nights and people look at the truck they seem to be impressed. As they work their way to the back of the truck, they really begin to comment and call their friends over to see the bed. The parts that I purchased fit perfectly, without any modifications what-so-ever. In fact they fit better than original. The truck is a 1977 Chevy C10. The quality of your parts are "Superior". Thank You!"

Ted Bednarsky, of Ansonia, CT