

ANGLE STRIPS -

- Angle strips are like the bed strips, but they fit in the corners of the bed along the bed side.
- The angle strip is original in GM and Dodge step-side trucks. The angle bolts to the bed wood and was originally spot-welded to the side.
- Notice the bed wood edge boards do not have a groove for the angle strip. It sits on top of the wood.
- Angle strips are roll formed in our shop and available in polished stainless for the "chrome" look, unpolished stainless or steel, if you plan to paint them like original.
- Angles are punched with square 5/16" holes according to the original hole pattern.
- The dimensions are 1 1/2 X 1" and they are 18 gage thickness. *Made in Oklahoma City, USA.*
- Unpunched angle strips are available at any specified length. Call for an estimate.



Polished stainless material goes through a special roll former to create the bend in angle strips.

Tech Tip: Removal of original angles

- * If bolts are rusted, an air chisel or bolt cutter may be needed.
- * Remove wood.
- * Take measurements of original angles so replacements will go in the same place.
- * Drill 1/4" hole through the spot welds (appx. every 3" along angle) and pry angle loose (screwdriver may work).
- * Grind off spot welds using a body grinder.
- * Clamp new angle in place - make sure it is straight and positioned accurately.
- * Weld the new angle in place from outside - weld right through the holes you drilled.
HINT: Be careful not to use excessive heat which would burn through the angle - use an aluminum or copper block clamped to the angle strip at the weld to reduce distortion and discoloring from the weld.
- * Grind the weld smooth.
- * Angles can be bolted to side as an alternative to welding: we recommend 5/16 X 3/4 Phillips drive bolts about 6-8" apart. Acorn nuts can be used on the outside where bolt and nut are visible.

These are general instructions. GM Angles include detailed instructions for removal and installation. These are also available online at www.mar-k.com/installation_hints.html .

CUSTOM ANGLE STRIPS - MAR-K can design your custom angle strips cut to any length. They can be made with or without holes. For custom hole patterns, please fill out the bed strip data sheet on page 59, and we will fit your bed! Angle strip shape and width cannot be changed.

- **FORD AND DODGE OWNERS** - Ford beds did not have angles originally, however, MAR-K offers repair angles that can be used to cover the rusted area along straight bed sides. MAR-K offers replacements for the original angles for Dodge trucks. The angles come in straight or curved sets depending on the year and whether it is a "high side" or "low side". See page 23 for Ford and Dodge angles.

MAR-K OFFERS BED SIDE UPGRADES

Let MAR-K weld stainless angles on your bed sides instead of steel. These angles have the same hole pattern as your original angle strips. MAR-K bed sides include steel angles welded to the bed side panels. Bed sides can be "upgraded" for an additional charge. For more information on bed side upgrades see pages 43 and 44.





**Polished
Stainless Steel**

GM

Short Stepside \$70 pr
 110662 34-36 (CURVED*)

*SLIGHTLY CURVED IN THE CENTER TO
 MATCH THE SHAPE OF ORIGINAL BED SIDES

Short Stepside \$60 pr

110668 34-36 (STRAIGHT)
 110103 37-38 SHORT STEP
 110789 39 SHORT STEP
 110106 40-46 SHORT STEP
 110109 47-53 SHORT STEP
 110112 54-59 SHORT STEP
 110115 60-66 SHORT STEP
 110118 67-72 SHORT STEP
 110121 73-87 SHORT STEP

Long Stepside \$66 pr

110124 37-38 LONG STEP GMC
 110079 37-39 LONG STEP CHEVY
 110127 40-46 LONG STEP CHEVY
 110130 47-53 LONG STEP
 110133 54-55 1st LONG STEP
 110136 55-2nd-57 LONG STEP 89"
 110145 57-59 LONG STEP 97"
 110148 60-62 LONG STEP
 110151 63-66 LONG STEP
 110154 67-72 LONG STEP
 110157 73-87 LONG STEP

1 Ton Stepside \$72 pr

110602 47-53 1 TON 107"
 102437 54-59 1 TON 107 1/4"

**Unpolished
Stainless Steel**

GM

Short Stepside \$60 pr
 110665 34-36 (CURVED)

*SLIGHTLY CURVED IN THE CENTER TO
 MATCH THE SHAPE OF ORIGINAL BED SIDES

Short Stepside \$50 pr

110667 34-36 (STRAIGHT)
 110104 37-38 SHORT STEP
 110790 39 SHORT STEP
 110107 40-46 SHORT STEP
 110110 47-53 SHORT STEP
 110113 54-59 SHORT STEP
 110116 60-66 SHORT STEP
 110119 67-72 SHORT STEP
 110122 73-87 SHORT STEP

Long Stepside \$56 pr

110125 37-38 LONG STEP GMC
 110080 37-39 LONG STEP CHEVY
 110128 40-46 LONG STEP CHEVY
 110131 47-53 LONG STEP
 110134 54-55 1st LONG STEP
 110137 55-2nd-57 LONG STEP 89"
 110146 57-59 LONG STEP 97"
 110149 60-62 LONG STEP
 100811 63-66 LONG STEP
 110155 67-72 LONG STEP
 110158 73-87 LONG STEP

1 Ton Stepside \$60.50 pr

100601 47-53 1 TON 107"
 102438 54-59 1 TON 107 1/4"

Steel

GM

Short Stepside \$40 pr
 110674 34-36 (CURVED)

*SLIGHTLY CURVED IN THE CENTER TO
 MATCH THE SHAPE OF ORIGINAL BED SIDES

Short Stepside \$30 pr

110666 34-36 (STRAIGHT)
 110105 37-38 SHORT STEP
 110791 39 SHORT STEP
 110108 40-46 SHORT STEP
 110111 47-53 SHORT STEP
 110114 54-59 SHORT STEP
 110117 60-66 SHORT STEP
 110120 67-72 SHORT STEP
 110123 73-87 SHORT STEP

Long Stepside \$36 pr

110126 37-38 LONG STEP GMC
 110081 37-39 LONG STEP CHEVY
 110129 40-46 LONG STEP CHEVY
 110132 47-53 LONG STEP
 110135 54-55 1st LONG STEP
 110138 55-2nd-57 LONG STEP 89"
 110147 57-59 LONG STEP 97"
 110150 60-62 LONG STEP
 110153 63-66 LONG STEP
 110156 67-72 LONG STEP
 110159 73-87 LONG STEP

1 Ton Stepside \$38 pr

110600 47-53 1 TON 107"
 102140 54-59 1 TON 107 1/4"

ANGLE COVERS - Angle covers are made for GM and Dodge straight side Stepside trucks only. They are made like an angle strip, but they bolt right over the existing angle strip to renew the appearance. **MAR-K** makes angle covers in polished stainless, unpolished stainless and steel, just like angle strips. *Made in Oklahoma City, USA.* With the angle cover, you do not have to hassle with removing the original angle. The angle covers come without holes. You will be drilling your own holes to line up with your original angle. Since these will be round holes, make sure you order "ribbed neck" carriage bolts in your hardware kit. Ribbed neck bolts are made to fit into a round hole, while the regular carriage bolts fit into a square hole. See page 24 for more information on ribbed neck bolts. **SPECIAL CONDITION FOR 73-87 GM STEPSIDE:** This pickup originally had the angle strip bolts welded to the angle. This makes removal and replacement of the bolts very difficult. We recommend grinding off the bolt heads first and drilling out the bolts, before installing the angle covers. If the original angles and bolts are in good condition, you may want to leave them and replace only the wood.



GM and DODGE

Angle Covers \$25 ea
 110142 77 1/8"

Angle Covers \$28 ea

102759 89" LONG
 110139 97" LONG

GM and DODGE

Angle Covers \$20 ea
 110143 77 1/8"

Angle Covers \$23 ea

102760 89" LONG
 110140 97" LONG

GM and DODGE

Angle Covers \$12 ea
 110144 77 1/8"

Angle Covers \$15 ea

102761 89" LONG
 110141 97" LONG

**Polished
Stainless Steel**

FORD

Repair Angles	\$60 pr
120510	51-52 SHORT FLARESIDE
120507	53-60 SHORT FLARESIDE
120508	61-64 SHORT FLARESIDE
120509	65-72 SHORT FLARESIDE

Flare side is same as Stepside

**Unpolished
Stainless Steel**

FORD

Repair Angles	\$50 pr
120511	51-52 SHORT FLARESIDE
120504	53-60 SHORT FLARESIDE
120505	61-64 SHORT FLARESIDE
120506	65-72 SHORT FLARESIDE

Flare side is same as Stepside

Steel

FORD

Repair Angles	\$30 pr
120512	51-52 SHORT FLARESIDE
120501	53-60 SHORT FLARESIDE
120502	61-64 SHORT FLARESIDE
120503	65-72 SHORT FLARESIDE

Flare side is same as Stepside

Ford angles are used to repair rusted areas along the bed sides. Ford beds did not originally have angles.

DODGE

Short Stepside Straight \$60 pr

130280	39-47 SHORT STEP
100750	48-52 SHORT STEP
100248	53-54 SHORT STEP
130283	55-60 SHORT STEP

Short Stepside Curved \$260 set

130159	65-2nd-85 SHORT STEP
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Long Stepside Straight \$66 pr

130314	39-47 LONG 89"
130289	51-52 LONG 90"x 49"

Long Stepside Curved \$266 set

130155	48-52 LONG 90"x 54"
130160	53-54 LONG STEP 88"
102459	55-65 1st LONG 88"
130158	65-2nd-85 LONG 94"
100242	51-52 POWER WAGON 95 3/4"
130157	53-68 POWER WAGON 93 3/4"

DODGE

Short Stepside Straight \$50 pr

130281	39-47 SHORT STEP
100233	48-52 SHORT STEP
100239	53-54 SHORT STEP
130284	55-60 SHORT STEP

Short Stepside Curved \$200 set

130165	65-2nd-85 SHORT STEP
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Long Stepside Straight \$56 pr

130315	39-47 LONG 89"
130290	51-52 LONG 90"x 49"

Long Stepside Curved \$206 set

130161	48-52 LONG 90"x 54"
130162	53-54 LONG STEP 88"
102460	55-65 1st LONG 88"
130164	65-2nd-85 LONG 94"
100250	51-52 POWER WAGON 95 3/4"
130163	53-68 POWER WAGON 93 3/4"

DODGE

Short Stepside Straight \$30 pr

130282	39-47 SHORT STEP
100237	48-52 SHORT STEP
100234	53-54 SHORT STEP
130285	55-60 SHORT STEP

Short Stepside Curved \$120 set

100244	65-2nd-85 SHORT STEP
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Long Stepside Straight \$36 pr

130316	39-47 LONG 89"
130291	51-52 LONG 90"x 49"

Long Stepside Curved \$126 set

100235	48-52 LONG 90"x 54"
100240	53-54 LONG STEP 88"
102461	55-65 1st LONG 88"
100241	65-2nd-85 LONG 94"
100246	51-52 POWER WAGON 95 3/4"
100245	53-68 POWER WAGON 93 3/4"



DODGE ANGLES - Dodge angles are available in two (2) types, straight angles and curved angles. The straight angles fit stepside beds up to 1960 that are about 49" wide inside and do not have indented wheel wells. The curved angles fit "high side" beds that have an indented wheel well and are about 54" wide inside. Curved angles are supplied as a six-piece (6) set with two (2) short straight pieces and a curved piece for each bed side. The curved piece fits around the indented wheel well area and a straight piece is attached behind and in front of the curved angle. Curved angles are used on 54" wide Dodge stepside beds from 1948 up to the 1985 model year. **MAR-K** makes Dodge angles like the original Dodge style. See the end view in the inset at left. Dodge style angles are also available with no holes as well.