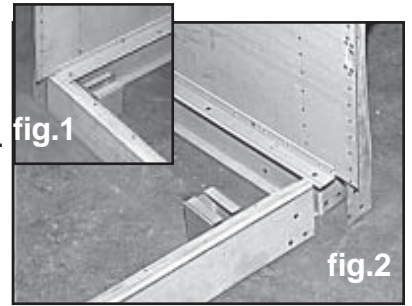


Rear Cross Sill Mounting Instructions

41-53 GM Stepside:

Fit the rear cross sill inside the lower portion of the bed side rear stake pockets with the open side of the rear cross sill facing downward. See figures 1 and 2. The bracket and flanged side of the rear cross sill faces toward the front bed panel. *For 41-46 GM Stepside, the rear cross sill uses large wood blocks (sold separately) instead of brackets.

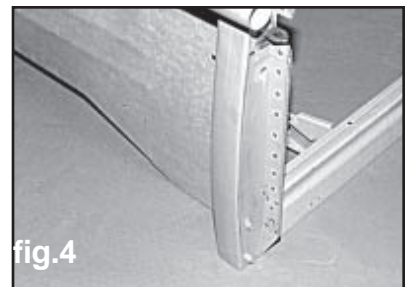
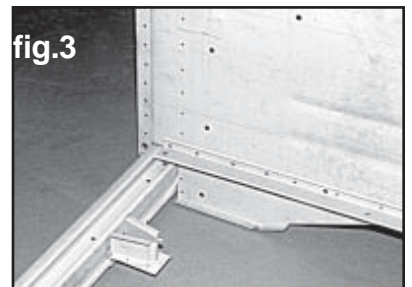
Using 5/16"-18 x 3/4" indented hex head bolts, nuts, and lock washers, bolt the rear cross sill to the stake pockets. Leave the top two holes for tailgate hinges empty for now.



54-87 GM Stepside:

Fit the rear cross sill inside the lower portion of the bed side rear stake pockets with the open side of the rear cross sill facing downward. The large mounting brackets should be facing toward the front bed panel. See figure 3.

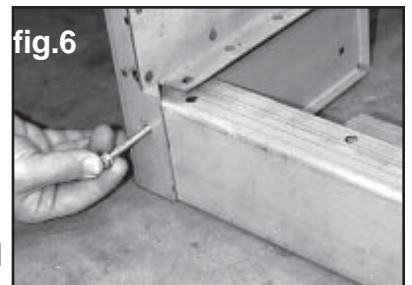
Using 5/16"-18 x 3/4" indented hex washer head bolts, nuts, and lock washers, bolt the rear cross sill to the stake pockets. See figure 4.



51-72 Ford Flareside:

Fit the rear cross sill inside the lower portion of the bed side rear stake pockets with the open side of the rear cross sill facing downward. The side with the brackets on the rear cross sill faces toward the front bed panel. See figure 5.

Using (2) 1/4"-20 x 2-3/4" hex head bolts, nuts, and lock washers, bolt the rear cross sill to the stake pockets. Use only the bottom hole locations to attach the rear sill. See figure 6. There should be a 11/16" gap between the top of the rear cross sill and the lower lip of the bed side. This is where the wood will go.



PLEASE NOTE: *These are **suggestions only**. Please refer to the specific instructions for each year series in the Bed Assembly Instructions for more detailed information.