



Front bed panel and zinc plated hardware included.

**MAR-K™** bed sides have stake pockets and extension panels welded on, all fender holes punched and stake pocket holes in the top.

\*Tailgates are not included in the metal parts kit. You can choose your tailgate option from pages 62-63 and chains or latches and links from pages 64-65 or online at [www.mar-k.com](http://www.mar-k.com).

Cross sills and rear cross sill include holes and brackets for attachment of wood bed kit and bed to frame.

**FORD METAL BED PARTS KITS**

**MAR-K™** can supply the parts needed to replace the complete bed on your Ford Short Flareside pickup. These parts are designed to be identical to the originals and the resulting appearance of an all-new bed is exceptional. A **MAR-K™** Metal Bed Parts kit is made up of a pair of bed sides, front bed panel, smooth tailgate (except for 50-52 Ford), rear cross sill, two (2) center cross sills, the front cross sill and a steel bed wood sill. The parts are designed to match the year of your truck. They have all bolt holes for accurate assembly and they fit like a glove. Also included in the kit are zinc plated steel tailgate chains with black chain covers, steel tailgate hinges, and zinc plated steel fasteners to bolt all these pieces together along with the bed mounting blocks and/or pads necessary to install your kit.

We provide detailed instructions with each Metal Bed Parts kit to guide you through the assembly and installation process. Choose a **MAR-K™** bed wood kit with oak or pine wood, steel, stainless, or aluminum bed strips, and steel or stainless hardware to complete the bed. Metal Bed Parts Kits ship by truck, freight prepaid. **\*Please note: Tailgates are not included in the metal parts kit. You can choose your tailgate option from pages 62-63 and chains or latches and links from pages 64-65 or online at [www.mar-k.com](http://www.mar-k.com).**

**Short Flareside Kits for Ford**

<b>100039</b>	<b>50-52 FORD</b> .....	<b>\$1397.00</b> kit
<b>100040</b>	<b>53-56 FORD</b> .....	<b>1397.00</b> kit
<b>100041</b>	<b>57-60 FORD</b> .....	<b>1539.00</b> kit
<b>100042</b>	<b>61-64 FORD</b> .....	<b>1501.00</b> kit
<b>100049</b>	<b>65-72 FORD</b> .....	<b>1319.00</b> kit

**Flareside is same as Stepside**

**COMPLETE MAR-K™ BED**

- Bed kits are made to order, easy to install and include holes punched.
- Our bed kits are precision made in our Oklahoma City manufacturing facility.
- We include the quality details that make our parts fit together and fit the truck.
- To order a complete **MAR-K™** bed for your truck, you need to purchase a Metal Bed Parts Kit with your choice of tailgate and a Bed Wood Kit.
- We separate these two (2) kits in order to give our customers the opportunity to buy exactly the wood bed kit that they want for their truck.
- For more technical details about each individual part, go to that section in our catalog. Call us or go online to customize your kit.

**MAR-K™ Bed Wood Kits are MADE IN THE USA!**

**METAL BED PARTS KIT + BED WOOD KIT = COMPLETE MAR-K BED**

**BED WOOD KITS**

Include bed wood boards with mounting holes; bed strips; and the bolts, nuts, washers and lockwashers (including the bed wood to bed side bolts) needed to install the wood and strips. Choose from a wide variety of different wood/metal combinations to suit your style! For our oak kits, we select and machine oak bed wood from the finest quality Appalachian red oak lumber (show quality). The polished bed strips are precision roll formed and polished to a mirror finish in our own manufacturing shop. The oak/polished stainless kit includes brightly polished stainless bolts and offset washers. Or, select hidden mounting holes in the oak wood, with polished stainless or your choice of three types of anodized aluminum bed strips with hidden fasteners, and the bed-to-frame and angle strip bolts are included. For daily driver use, choose our southern yellow pine wood with steel bed strips and zinc plated bolts to be painted before installation like the originals. **MAR-K™ now offers wood finish! See page 19 for details and instructions. \*\*Please note:** long flareside wood boards do not have the necessary edge board cut outs, except for 1976-79.



**Polished Stainless Bed Strips and Bolt Kit Oak Wood with Standard Mounting Holes**

**Short Flareside Kits**

101100	51-52 SHORT	\$804.00
101101	53-60 SHORT	805.00
101102	61-64 SHORT	804.00
101103	65-72 SHORT	804.00
101104	76-79 SHORT	838.00
101105	80-87 SHORT*	838.00

**Polished Stainless Bed Strips, Hidden Fasteners Oak Wood with Hidden Mounting Holes**

**Short Flareside Kits**

101334	51-52 SHORT	\$937.00
101335	53-60 SHORT	934.00
101336	61-64 SHORT	937.00
101337	65-72 SHORT	937.00
101338	76-79 SHORT	925.00
101339	80-87 SHORT*	925.00

**Steel Bed Strips and Zinc Plated Bolt Kit Pine Wood with Standard Mounting Holes**

**Short Flareside Kits**

101170	51-52 SHORT FLARE	\$578.50
101171	53-60 SHORT FLARE	574.50
101172	61-64 SHORT FLARE	578.50
101173	65-72 SHORT FLARE	578.50
101174	76-79 SHORT FLARE	636.00
101175	80-87 SHORT FLARE*	636.00

**\*Original 83-87 Ford Short Flareside had one (1) large piece of wood and five (5) bed strips. MAR-K wood bed kits are made like the 80-82 Ford Short Flareside with seven (7) boards and six (6) bed strips.**

**Long Flareside Kits**

101106	48-52 LONG ***	\$992.00
101107	53-60 LONG	969.00
101108	64-66 LONG 39"***	958.00
101108-A	64-66 LONG 40 1/8"***	958.00
<b>**2nd mtg hole can be at 39" or 40 1/8"</b>		
101109	67-72 LONG FLARE	958.00
101110	76-79 LONG FLARE	990.00

**Flareside is same as Stepside**

**Long Flareside Kits**

101340	53-60 LONG	\$1076.00
101341	64-66 LONG 39"***	1076.00
101341-A	64-66 LONG 40 1/8"***	1076.00
<b>**2nd mtg hole can be at 39" or 40 1/8"</b>		
101342	67-72 LONG	1076.00
101343	76-79 LONG	1098.00

**Flareside is same as Stepside**

**Long Flareside Kits**

101176	48-52 LONG FLARE	639.00
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**Flareside is same as Stepside**

**\*\*\*48-52 Long Flare kit includes 5/16 X 4" carriage bolts for sides and strips to accommodate original wood cross sills.**